1. Assemble your cart with a rubber mallet or towel covered hammer.
2. Place “Base” onto the floor with the four holes UP and the six holes DOWN.
3. Insert a 20¼” pipe into each hole and tap unto place.
4. Install “Middle” onto the upright pipes and tap into place.
5. Insert a 21½” pipe into each hole and tap into place.
6. Install “Top” onto the upright pipes and tap into place.
7. Lay the cart on its side. Insert a caster into each bottom hole and tap into place. Install both locking casters at one end of the cart.
8. For maximum storage capacity, alternate the direction the scooters face on each curved pipe.